

# ECO DYEING

## TEXAMIN ECE new - Cationization of natural fibers

Preactivation before reactive dyeing

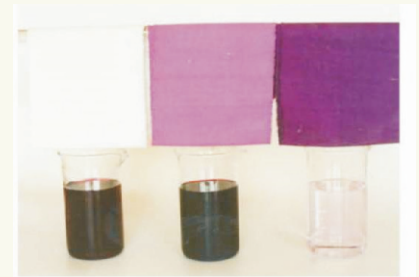
### INCREASED ANIONIC DYES AFFINITY

- ✓ Less salt/Salt free - easy water reuse (No desalination)
- ✓ Higher dyes utilization
  - Significantly higher dyebath yield
- ✓ Deep shades unattainable by conventional dyeing process
- ✓ Special colouristic effects (differential dyeing, vintage,..)
- ✓ Shortening of Wash-out step
- ✓ Reduction of waste-water pollution

### Reduction of costs

less consumption of:

- water
- dye
- energy
- time



Before dyeing

Non modified

Cationized substrate

### Increased depth of shade

Dye	Without cationization	With cationization
1. Sunfast Super Yellow 3RL 150% Sunfast Orange 3RL 150%	[Orange swatch]	[Darker Orange swatch]
2. Sunfast Deep Red 10% Sunfast Turquoise Blue G	[Red swatch]	[Darker Red swatch]
3. Sunfast Deep Blue K 3X Sunfast Super Brown 100%	[Blue swatch]	[Darker Blue swatch]

### + TEXALKON MS

- precise buffer

Optimized dyeing process

with reactive dyestuffs

electrolyte / alkali calculation

### Process: 1. Pre-cationization

(jigger, PAD-BATCH, PAD-DRY)

### 2. Dyeing

exhaust (jigger, drum machine),  
PAD-BATCH, PAD-STEAM, PAD-DRY

„Wash-out“ effects  
– garment processing



### Cationization of WOOL

- Differential dyeing (combed top, yarn,..)
- Antifelting effect, dimensional stability (chlorine free alternative)



Partially cationized woven structures  
cationized warp x non cationized weft

Cationization by printing

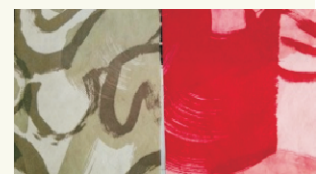
Effect based on different dyeability by Reactive dyes:

### Differential dyeing

- tone in tone
- white x coloured (by 0 salt dyeing)



Weft yarn cationized



GreenScreen Certified™  
silver certificate from  
Clean Production Action,  
Inc. (USA)

